



Dart Hawkesbury
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D3407-041
Job Sheet 168087



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/21/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/20/17	0.00	0.00	Start Up Large Fab-1		18C
100	Large Fab	10 pcs		11/20/17	0.00	2.19	Large Fab 1		18C
110	QC	10 pcs		11/20/17	0.00	0.00	QC9		18 11.25
120	QC	10 pcs		11/20/17	0.00	0.00	QC5		18 11.25
130	Powdercoat	10 pcs		11/21/17	0.00	0.38	Powdercoat2		BR 17.10.13
140	QC	10 pcs		11/21/17	0.00	0.00	QC3		38
150	Packaging	10 pcs		11/21/17	0.00	0.00	Packaging3	17530	18 9.89
160	QC21-SA	10 Ea		11/21/17	0.00	0.00	QC21		21 DEC 14 2017

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

130 - **Mask Threaded Section** START TIME: 10.30 OVEN TEMPERATURE: 400° FINISH TIME: 11.00

M 138467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3407-1	10	36	0	0
	D3407-5	10	22	0	0

Part Specifications

Specifications could not be found.

Plex 11/17/17 8:07 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fal		Change No: Operation: Revision: PART NO: Start up Operation	
Date: _____		Step #: _____		QTY Effe			
Description Work Order Deviation						Change No: Operation: Revision: PART NO: Start up Operation	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cui ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/ ☐ Inspection Incorr ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Inco ☐ Drill Holes ☐	
OTHER : _____						Change No: Operation: Revision: PART NO: Start up Operation	

DART
 AEROSPACE
S011996

Tow Ring

PART NO: D3407 - 041

Mfg Date: 11/21/17
 Job No: 168087

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